



WHEN TRUST MATTERS

Hydrogen Safety and Risk Mitigation

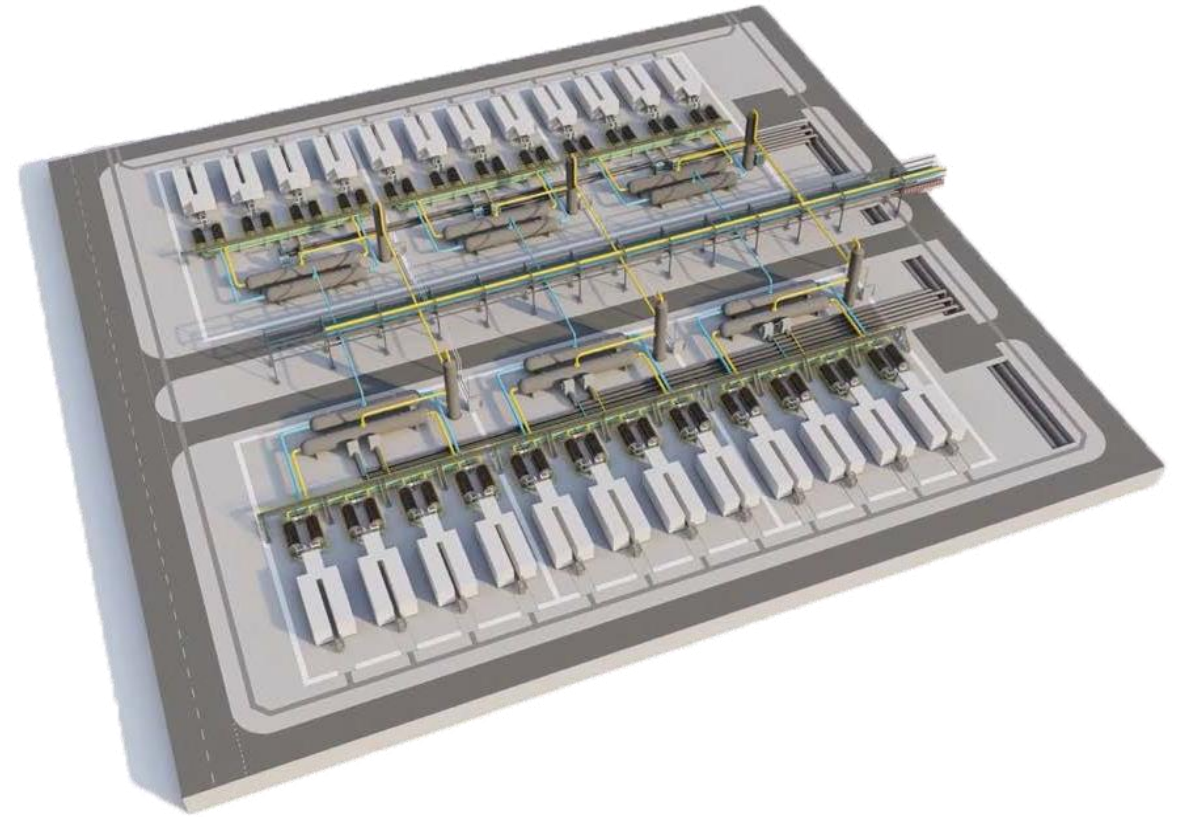
Hydrogen Tech World Conference

Magnus Killingland
Global Segment Lead Hydrogen

June 26, 2024

Hydrogen Safety and Risk Mitigation *Agenda*

1. Hydrogen unique characteristics
2. Barriers and safety philosophy
3. Further developments



1. Introduction to DNV

A global assurance and risk management company

16,000

employees

160

years

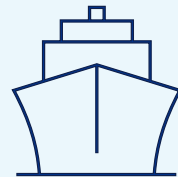
100+

countries

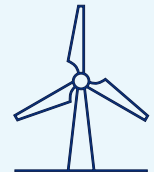
5%+

of revenue to R&D

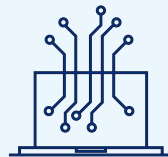
Ship and offshore
classification and advisory



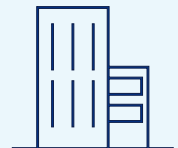
Energy advisory, certification,
verification, inspection and
monitoring



Software, cyber security,
and digital solutions



Management system
certification, supply chain and
product assurance



Managing risk and complexity for hydrogen



Certify, verify and test

against standards, specifications and regulatory requirements



Qualify and assure

new technologies, systems, data, platforms, supply- and value chains



Give expert advice

on safety, technology and commercial risk, and operational performance



Co-create and share

new rules, standards, software and recommended practices

Hydrogen Properties and Implications

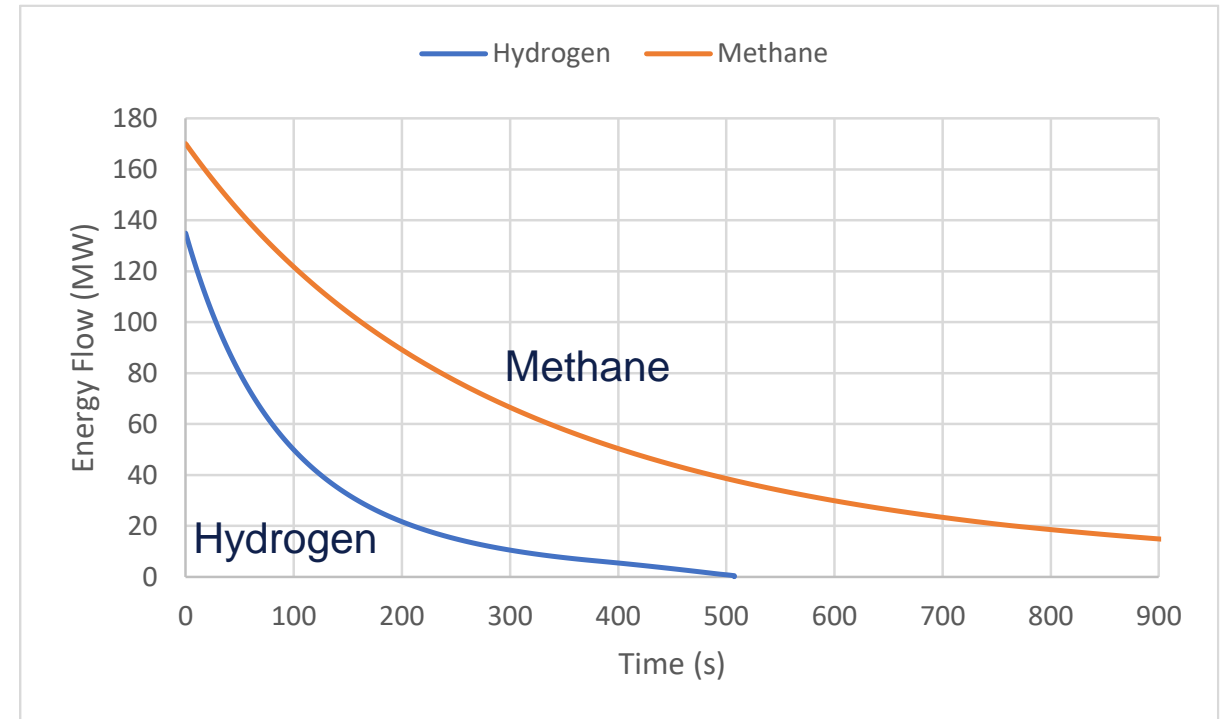
Natural gas versus hydrogen – selected features

	Hydrogen	Natural gas
Flammable range	Ignites in a much wider mix range (4% to 75% of volume)	Narrow flammability mix range (5,3% to 15% of volume)
Ignition energy	Ignitable by low energy sources - phones, and human static electricity (0.020mJ)	10 times higher than hydrogen (0.29mJ)
Flame velocity	3.2 m/s 8 times faster flame velocity than NG - much higher explosion pressure potential	0.4 m/s
Dispersion	Disperses much faster than NG. Limited potential for ground accumulation	Large gas cloud may form. In some conditions as heavy gas on the ground (LNG)

Hydrogen Outflow

$$\text{Flowrate} \propto \sqrt{\frac{\text{Pressure}}{\text{Density}}}$$

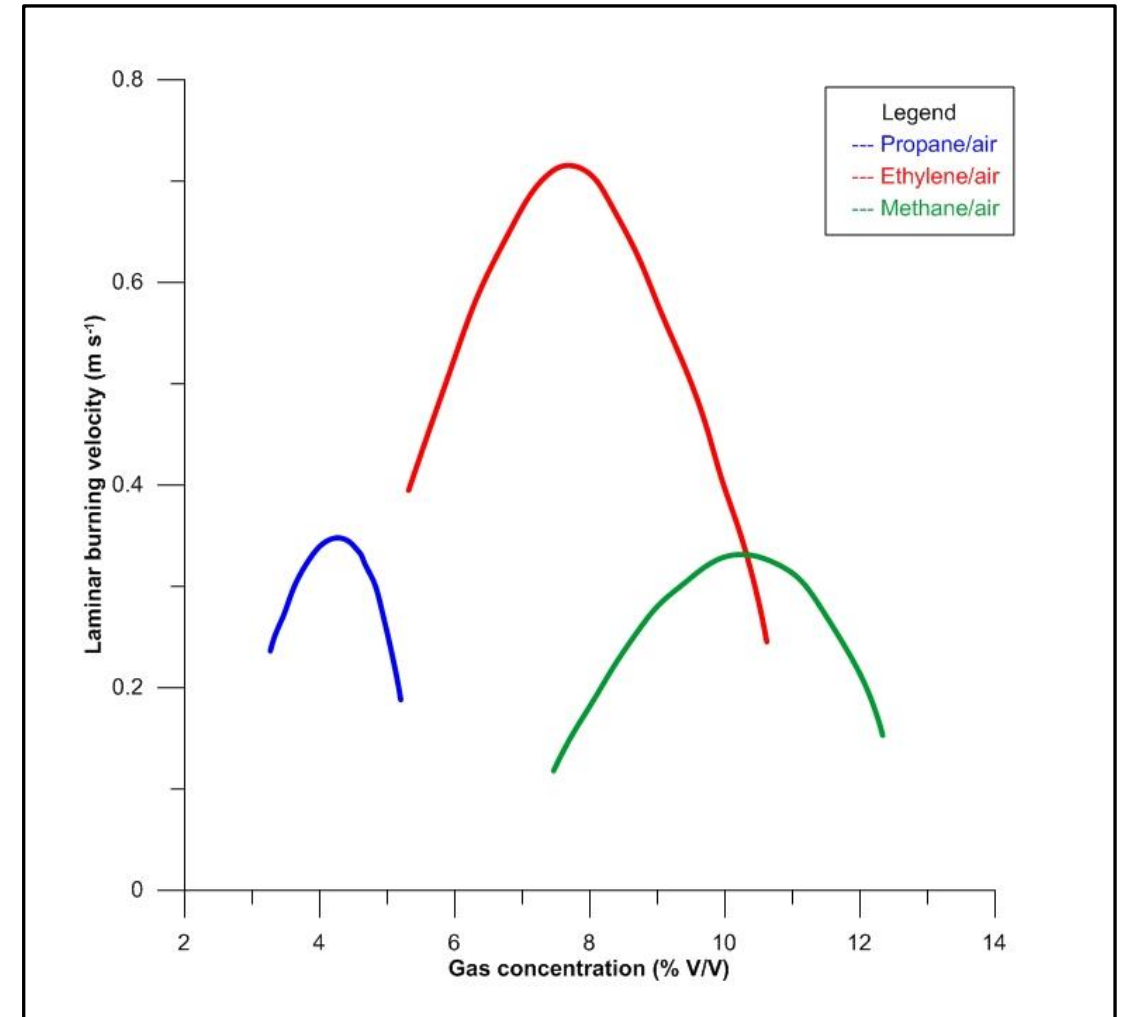
- For the same hole size and pressure
 - Hydrogen volume flow rate is 2.8 times that of methane
- For hydrogen compared to methane:
 - Like for like inventories will depressurize in a *shorter* time
 - Potentially bigger flammable clouds
 - Shorter duration fire loads



20 mm release from 27 m³ vessel @70 bar

Burning Velocity Hydrocarbons

- Generally, the higher the burning velocity, the more severe the explosion
- Depends on fuel type and concentration
- So what about hydrogen?

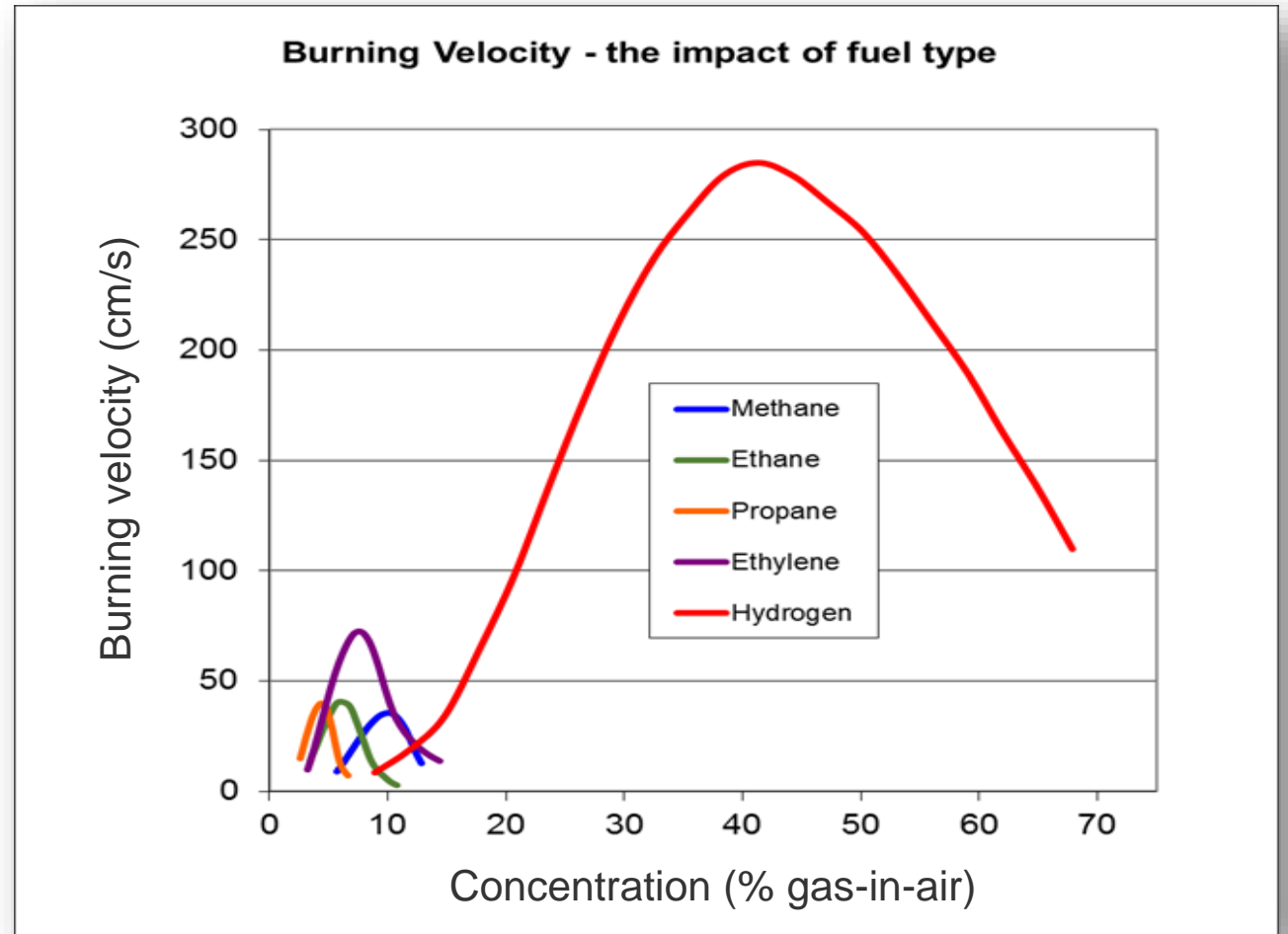


Key Hydrogen Properties - Burning Velocity

Hydrogen has a much higher burning velocity than hydrocarbons

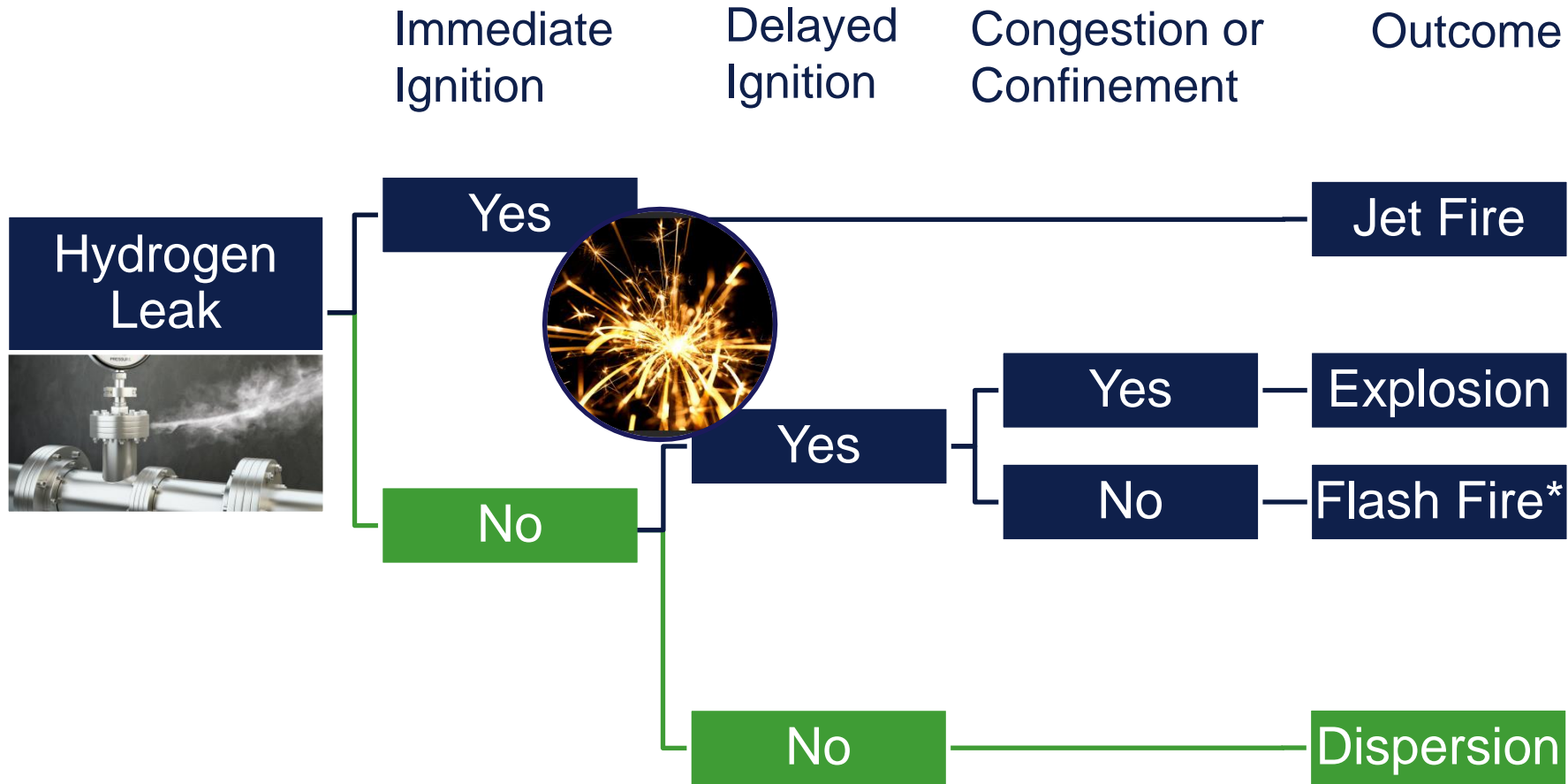
The higher the burning velocity, the more severe the explosion

Keep the hydrogen concentration below <15%



There will be leakage and incidents

– *but what consequence will these have?*



Harm to people and structural damage



*For H2, jet turbulence alone may cause explosion

Public report



Hydrohub
Innovation
Program

Safety Aspects of Green Hydrogen Production on Industrial Scale



TNO Innovation
for life

HyCC

Ørsted



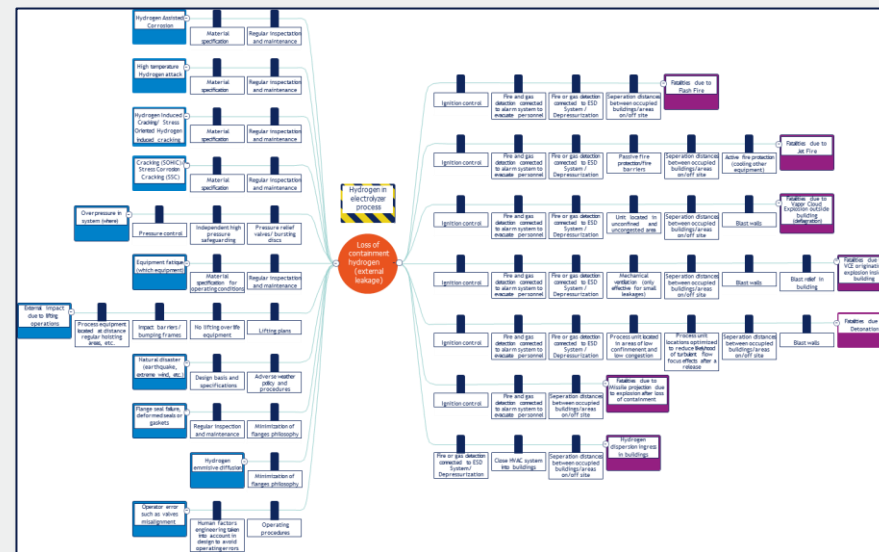
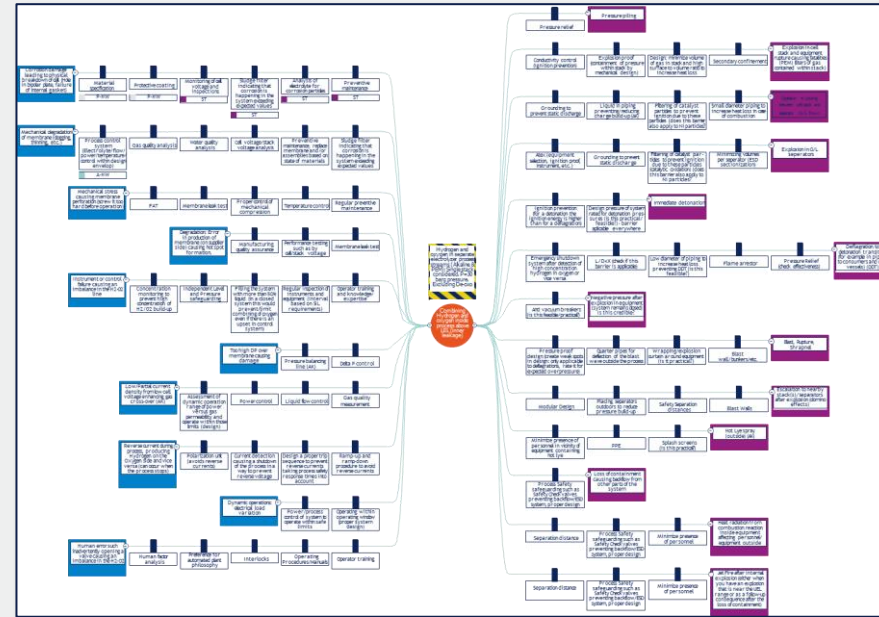
Royal
HaskoningDHV
Industry & Energy

VARA

DNV

Institute for
Sustainable
Process Technology

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Leakage and design philosophy

High level strategy for handling hydrogen

Explosion and fire protection



Primary
Avoidance of
explosive mixtures



Secondary
Avoidance of
ignition sources



Tertiary
Inherently safe
design with barriers

Design Philosophy Hierarchy

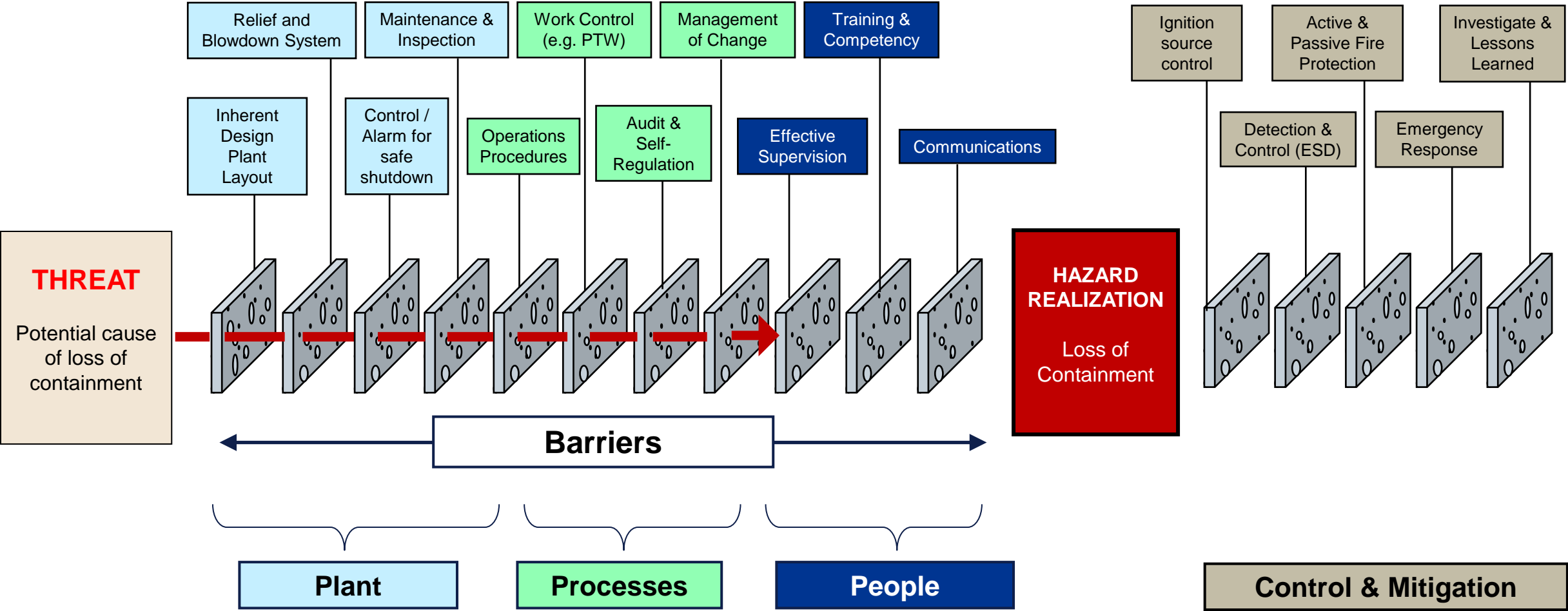
- **Avoidance** – elimination of the hazard
- **Prevention** – reducing the likelihood of loss of containment (LoC)
- **Control** – limitation of scale or duration of LoC event
- **Mitigation** – protection from effects, and avoidance of escalation from LoC event
- **Emergency Response** – e.g. evacuation of people, and involvement of emergency services

- Risk reduction measures have a hierarchy in terms of preference. In reality all of these measures are generally used



How to solve it

Design Philosophy - Barriers



Protection layers for hydrogen leaks with detectors

Leak (sound)

1. ULTRASONIC GAS DETECTION

LEAK DETECTION LAYER
Ultrasonic gas detection ensures the earliest possible response



Gas (molecules/vapor)

2. CONVENTIONAL GAS DETECTION

GAS DETECTION LAYER
Conventional gas detection technologies help mitigating risks



Fire (heat)

3. FIRE DETECTION

FIRE DETECTION LAYER
Undetected hydrogen leak can result in fire and explosions



Regulatory innovation and iteration at many levels



Rules and standards for hydrogen

1. **Verification of PtX facilities**
(service specification [DNV-SE-0656](#))
2. **Electrolyser design and performance**
(standard [DNV-ST-J301](#))
3. **Hydrogen readiness and repurposing of pipelines and infrastructure** ([DNV-SE-0657](#))
4. **Verification and Certification of power-to-x equipment** ([DNV-SE-0674](#))
5. **Verification of attribute claims for hydrogen and ammonia**, e.g. GHG footprint, water use, ESG (service specification [DNV-SE-0654](#))

The screenshot shows the 'Rules and Standards Explorer' interface. At the top, there is a navigation bar with the DNV logo, 'Publications', and 'Documents on hearing'. Below this is a search bar with the text 'Search in full-text' and a magnifying glass icon. The main content area is titled 'STANDARDS' and lists several categories with expandable arrows and corresponding codes:

STANDARDS	
> Offshore standards	OS
> Class guidelines	CG
> Class programmes	CP
> Statutory interpretations	SI
> Service specifications	SE
> Standards	ST
> Recommended practices	RP

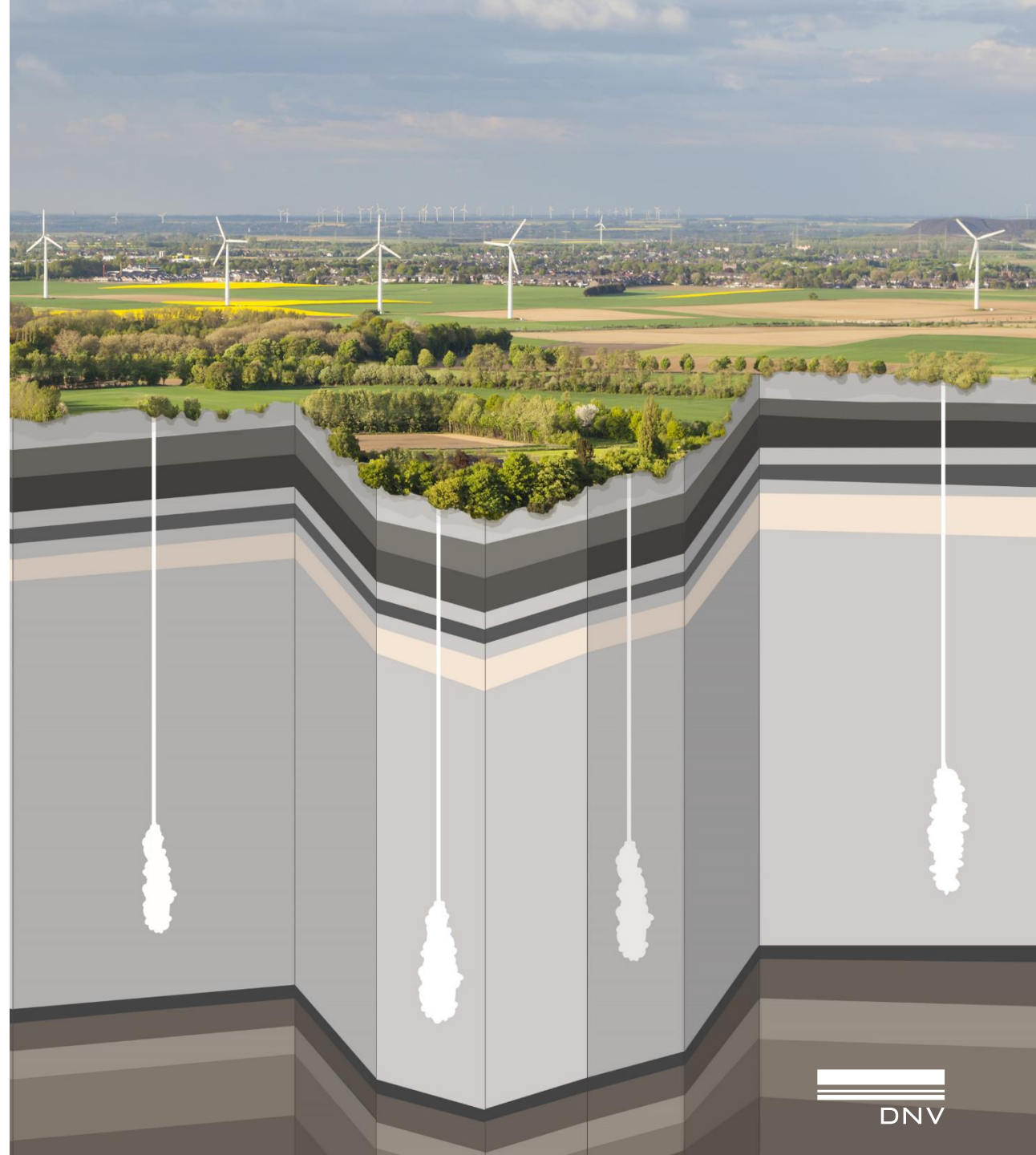
H2SaltCavern Joint Industry Project

Aim:

Develop best practice for underground hydrogen storage safety in salt caverns

Main deliverable:

- JIP industrial guideline
- DNV Recommended Practice after JIP completion



Take-aways and summary



**Unique
characteristics
for hydrogen**



**Testing, updating of
best practices, and
more standardization**



**Regulatory and
legislative iteration
with implementation**

Thank you for your attention

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